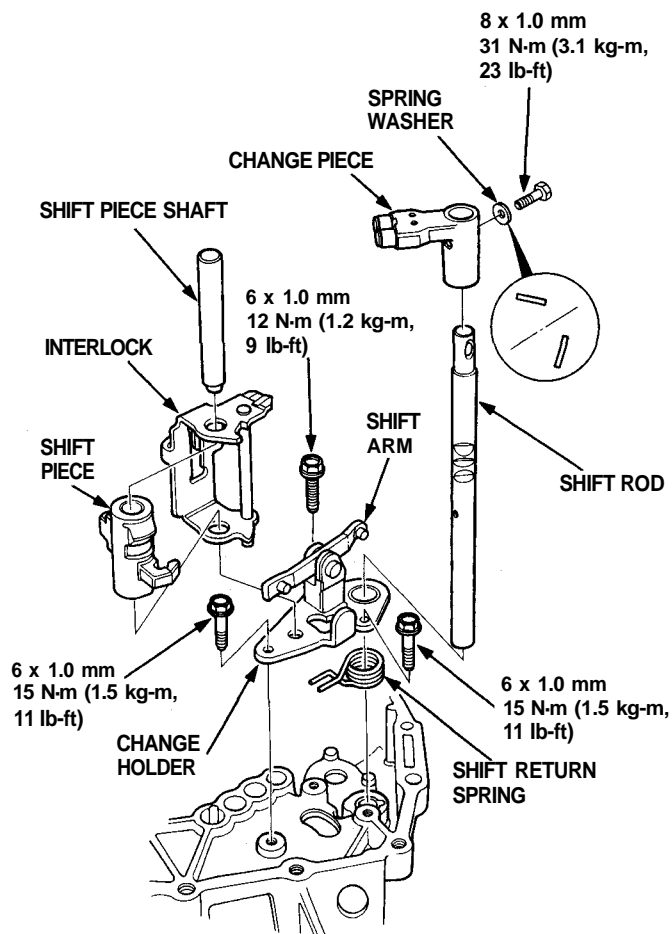


Change Holder, Shift Fork

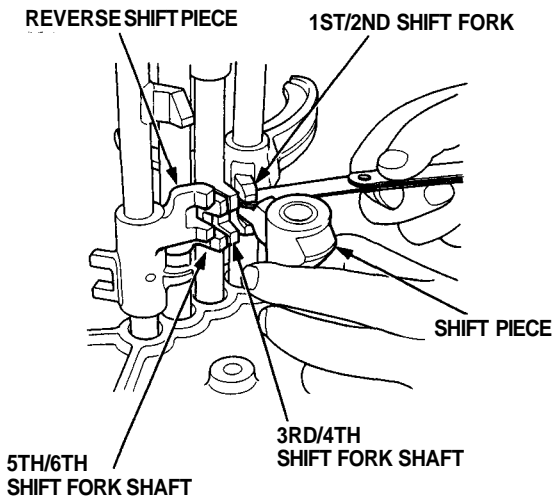
Clearance Inspection



1. Measure the clearance between the shift piece and the 1st/2nd shift fork, the shift fork shafts, or reverse shift piece.

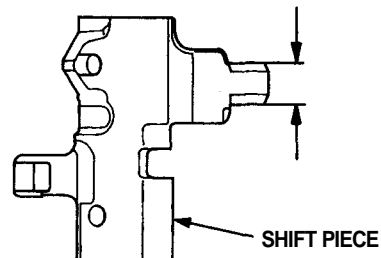
NOTE: 6-Speed type is shown.

Standard: 0.25 — 0.55 mm (0.010 — 0.022 in)
Service Limit: 0.85 mm (0.033 in)



2. If the clearance is more than the service limit, measure the width of shift piece.

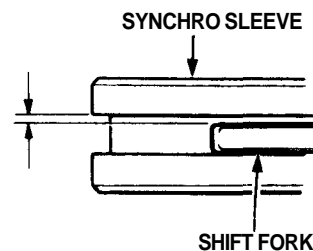
Standard: 11.85 — 11.95 mm (0.467 — 0.470 in)



- If the width is not within the standard, replace the shift piece.
- If the width is within the standard, replace the shift fork, shift piece, or shift fork shaft.

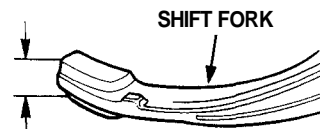
3. Measure the clearance between each shift forks and its matching synchro sleeves.

Standard: 0.35 — 0.65 mm (0.014 — 0.026 in)
Service Limit: 1.00 mm (0.039 in)



4. If the clearance is more than the service limit, measure the width of the shift fork.

Standard: 7.4 — 7.6 mm (0.291 — 0.299 in)



- If the width is not within the standard, replace the shift fork.
- If the width is within the standard, replace the synchro sleeve.